



The information listed below is for quoting purposes only and is valid for 15 days from the date listed. Rates are subject to change as influenced by exchange rates from EUR to USD and applicable shipping costs from Belgium. Payment can be made via ACH as follows: 50% of total due upon order, 50% of total due before the printer ships from the manufacturer. Shipping cost will be calculated and invoiced at the time of shipment. Import and duty fees may apply and are the responsibility of the customer. The printer will not ship before the shipping cost has been paid. The customer will be noted as the Importer of Record.					Date Contact Information		mation
					February 2024	Email	joe@ascentfab.com
as the importer of Necora.		1				Phone	518-813-2854
					Company		
Equipment Name	Description	n		Price (USD)	Contact		
Blackbelt 3D Printer	Single extru	uder, 340m	m x 340mm x infinite build volume	\$12,000.00	Email		
Stand-alone Frame	Stable fram	ne for non-ta	abletop printing	\$1,500.00	Phone		
Stand-alone XL	Wider frame	e to match	Extra Large Build Volume	\$500.00		(additional)	
Roller Table	Support for	extra long	prints, enables continuous printing	\$1,500.00			
Roller Table XL	Wider table	to match E	xtra Large Build Volume	\$500.00		(additional)	
Dual Extrusion	Two extrude	ers for IDE	K printing, serial production, or dual material printing	\$4,000.00			
Extra Build Volume	525mm x 5	25mm x inf	inite total build volume	\$2,400.00			
PC Enclosure	Aids in tem	perature co	ntrol and reduce warping, closed system printing	\$2,200.00			
Heater Ready Enclosure	Reduce/elir	minate war	ing and shrinkage of some materials	\$6,000.00			
Enclosure Heat Source	Actively hea	at the enclo	sure to ensure optimal printing for some materials	\$1,600.00			
Enclosure for Roller Table	Fully enclos	sed roller ta	ble to help reduce warping of parts	\$1,200.00			
Enclosure for Roller Table XL	Fully enclos	sed roller ta	ble XL to help reduce warping of parts	\$100.00		(additional)	
Filament Support	For use wit	h larger spo	ools, up to 8kg	\$400.00			
Extra Hot End	Spare hot e	end for back	up and easy swap out of different size nozzles (priced each), x1	\$400.00			
Filament Drying Unit	Dry your hy	groscopic	naterials effectively and print directly from the unit	\$1,500.00			
Filament Conditioning Unit	Pre-dry you	ur filament l	efore starting a print	\$1,500.00			
Roller Table Heater	Heat your enclosed roller table			\$1,200.00			
varioDrive Nozzle	Tungsten carbide, custom design for angled printing - 0.4, 0.6, 0.9, 1.2mm (priced each)			\$75.00			
					Total	Notes	
***See next page***							

<b>Installation Training Package:</b> Ascent Fabrication will provide on-site installation training for the Blackbelt 3D printer and applicable slicing software. The training will take place over the course of two days and involve the initial set up and test printing of the customer's preferred product. Payment for the training is to be made at least 15 days in advance of the training, by ACH only and in full. Travel and accommodation reimbursement must be paid within 15 days after the training has been completed.	Price (USD) \$4,000   \$4,000 \$100   Plus travel & accommodation reimbursement \$100   *Highly suggested* \$100
<b>Our Support Guarantee:</b> Ascent Fabrication will provide basic troubleshooting and technical support by phone, email, or video call for the lifetime of the Blackbelt 3D printer according to the warranty terms and conditions set forth by the manufacturer (see details provided at time of sale). Any Blackbelt customer may call or email our support staff at any time and we will respond within 24 hours.	
<b>On-Site Maintenance Package:</b> Ascent Fabrication will provide on-site maintenance support for the lifetime of the Blackbelt 3D printer according to the warranty terms and conditions set forth by the manufacturer (see details provided at time of sale). Payment for the on-site maintenance is to be made prior to the technician's arrival, by ACH (with 2% fee) or credit card (with 4% fee) only and in full. Travel and accommodation reimbursement must be paid within 15 days after the maintenance has been completed. Maintenance could include, but is not limited to: hot end replacement, bed replacement, nozzle replacement, electronics troubleshooting, test printing, and other technical assistance as needed.	Price (USD) Image: Comparison of the second sec